

TECFLOOR™ EC 100

High performance, solvent free epoxy resin based floor coating

Tecfloor EC 100 is a two part solvent free, epoxy resin coating system supplied in pre-weighed packs ready for on-site mixing and use.

The cured film forms a hard but flexible coating with excellent adhesion to clean concrete, sand/cement and granolithic screeds, and certain metal surfaces. It cures to a semi-gloss, impervious finish which is easily cleaned. The product is available in a range of standard colours and is also available in a clear grade.

Uses

To provide a hard wearing, easily cleaned, attractive floor coating in areas where high resistance to chemical attack is required. It is suitable for use in production assembly areas, workshops, dairies, soft drinks production and bottling plants, kitchens, showrooms etc. It is particularly suitable in wet working areas and where chemical spillage is likely, e.g. plating shops, processing plants, dye works etc.

It can also be used as a final coating and sealer for epoxy floor screeds to provide a more durable and easily cleaned surface where high impact is desirable.

Benefits

- **Hard wearing** - durable, low maintenance costs
- **High resistance** to a wide range of industrial chemicals
- **Hygienic** - impervious finish provides easily cleaned surface
- **Attractive** - available in a range of colours to improve the working environment

Technical support

Thermax offers a comprehensive range of high performance, high quality flooring, jointing and repair products for both new and existing floor surfaces. In addition, the company offers a technical support service to specifiers, end users and contractors. It is also able to offer on-site technical assistance, in locations all over the country.

Standards compliance

Tecfloor EC 100 complies with BS 476, Part 7:1971 Class 1, spread of flame.

Design criteria

Tecfloor EC 100 is designed for application in two coats to achieve a total dry film thickness of 180 microns. Substrates should be dry and not suffer, or be likely to suffer, from rising dampness. If necessary, suitable damp-proof membranes should be installed to prevent this. Substrates should not have a relative humidity greater than 75% at the time of application.

Properties

The values given below are average figures achieved in laboratory tests at 35°C. Actual values obtained onsite may show minor variations from those quoted.

Mix Density : 1.22-1.28 gm/cc

Adhesive Bond Strength with concrete (ASTMD 4541) : 5 N/mm²

Shore D Hardness (ASTMD2240) : 80

Water absorption : <1%
@ 35°C Temperature

Pot life* : 20 - 30

Tack free time : 2-4 hrs

Time between coats : 8-12 hrs

Full cure : 7 days

Wet film thickness (per single coat) : 50-60 microns

Total dry film thickness(2 coats) : 100-120 microns

Note : After the pot life has expired, the material, although not hardened, increases in viscosity and the characteristics of the product change. Excess material should be discarded after this point.

Chemical properties

Tecfloor EC 100 is resistant to a wide range of chemicals. Few of them are listed below. Specific data will be available upon request.

Citric Acid 10% : Resistant
Hydrochloric Acid (10%) : Resistant
Lactic Acid (10%) : Resistant
Sulphuric Acid (10%) : Resistant

Good housekeeping is essential in areas where chemical spillage is likely to occur. It is especially important that such spillage should not be allowed to dry since very much higher concentrations of chemicals will then result.

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Specification

Epoxy floor coating

The floor coating shall be Tecfloor EC 100, a two component solvent free epoxy suitable for application by spray, brush or lambs wool roller. The coating shall be applied in two coats to achieve a total dry film thickness of 100 microns (w.f.t. 60 microns/coat).

Instructions for use

Surface preparation

It is essential that Tecfloor EC 100 is applied to cleaned and dry substrates in order to achieve maximum adhesion between the floor coating and substrate.

Because Tecfloor EC 100 is a relatively thin coating, the substrate must be fine textured. Any surface irregularities may show through causing excessive wear on high spots and changing the perceived colour of the coating.

New concrete floors

These should normally have been placed for at least 28 day and have a moisture content of less than 5%. Floors should be sound and free from contamination such as oil and grease, mortar and paint splashes or curing compound residues. Excessive laitance can be removed by the use of mechanical methods. Dust and other debris should then be removed by vacuum cleaning.

Old concrete floors

A sound, clean substrate is essential to achieve maximum adhesion. As for new concrete floors dry removal of laitance by use of mechanical methods is preferable. Oil and grease penetration should be removed by the use of a proprietary chemical degreaser or by hot compressed air treatment.

Any damaged areas or surface irregularities should be repaired using epoxy repair mortar.

Steel substrates

Steel substrates should be grit blasted to surface quality SA 2½ (BS 4232: Second Quality) and primed with a single coat of Tecfloor PR.

Epoxy screeds

Tecfloor EC 100 can be applied to epoxy resin screeds. Its high spots or trowel marks should be rubbed down and dust and other debris removed by vacuum cleaning.

Mixing

The base and hardener components of Tecfloor EC 100 must be thoroughly stirred before the two are mixed

together. The entire contents of the hardener container should be poured into the base container and the two materials mixed thoroughly, for at least 3 minutes. The use of a heavy-duty slow speed, flameproof or air driven drill fitted with a Mixing Paddle is desirable. Mix these components in the quantities supplied taking care to ensure all containers are scraped clean. Do not add solvent thinners at any time.

Application

The mixed Tecfloor EC 100 must be applied to the prepared surface using airless spray, brush or lambs wool roller. Ensure that the area is completely coated and that 'ponding' of the material does not occur.

The second coat may be applied as soon as the first coat has initially dried (typically 8 to 12 hours). The time will be dependent on the type of surface and the ambient conditions.

Maintenance

The service life of a floor can be considerably extended by good housekeeping practices. Regular cleaning of Tecfloor EC 100 may be carried out using a rotary scrubbing machine with a water miscible cleaning agent or by hot water washing at temperatures up to 50°C.

Cleaning

Tecfloor EC 100 should be removed from tools and equipment with cleaning Sol immediately after use. Hardened material can only be removed mechanically.

Limitations

- Tecfloor EC 100 must not be applied onto surfaces known to or are likely to suffer from rising dampness or have a relative humidity greater than 75% as measured in accordance with BS 8203 Appendix A or by Protimeter thermohygrometer
- Thermax does not recommend acid etching as a method of floor preparation. If it is used, the method should be approved by the project consultant.
- The durability of Tecfloor EC 100 in foot traffic areas is reduced in areas of very heavy traffic such as around workbenches, drinks machines etc. It is advisable to either:
 1. specify additional coats in such areas or,
 2. specify a higher build system such as Tecfloor EC 100 in such areas.
- Tecfloor EC 100 should not be applied to asphalt floors or PVC tiles or sheet.
- In common with all epoxy materials some slight shade changes may be experienced over the long

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term when placed in adverse exposure conditions. Any such change in shade is not regarded as being detrimental to performance.

- Tecfloor EC 100 should not be installed at temperatures below 5 °C.

Health and safety Instructions

Tecfloor EC 100, and Tecfloor PR and cleaning Sol should not come into contact with skin and eyes or be swallowed. Ensure adequate ventilation and avoid inhalation of vapours. Some people are sensitive to resins, hardeners and solvents. Wear suitable protective clothing, gloves, and eye protection. If working in confined areas, suitable respiratory protective equipment must be used. The use of barrier creams provide additional skin protection.

In case of contact with skin, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent. In case of contact with eyes, rinse immediately with plenty of clean water and seek medical advice. If swallowed, seek medical attention immediately - **do not** induce vomiting.

Fire

Tecfloor EC 100, Cleaning Sol are flammable. Keep away from sources of ignition. No smoking. In the event of fire, extinguish with CO₂ or foam. Do not use a water jet.

Flash points

Tecfloor EC 100 : 23°C

Cleaning Solution : 33°C

Storage

Shelf life

Tecfloor EC 100 and solution have a shelf life of 12 months if kept in a dry store between 5°C and 30°C in the original, unopened packs.

Storage conditions

All products should be stored in accordance with local regulations.

Packing

Supply Tecfloor EC

100(Including colour pack) : 4.5 litre packs
Tecfloor PR : 1 and 4 litre packs
Cleaning Solution : 5 litre tins

Coverage Tecfloor EC 100 : 10 m²/litre @ 100 microns WFT per coat
(2 coat application recommended)

Tecfloor PR : 5.5 - 6.5 m²/litre

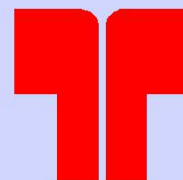
Note : Coverage figures given are theoretical - due to wastage factors and the variety and nature of substrates, practical coverage figures may be reduced, this will vary with site and application conditions.

Other segments :

- Concrete Admixtures • Surface Treatments • Grouts & Anchors • Repair & Rehabilitation • Protective Coatings • Industrial Flooring • Waterproofing • Sealants • Adhesives • Cement Grinding Aids

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